

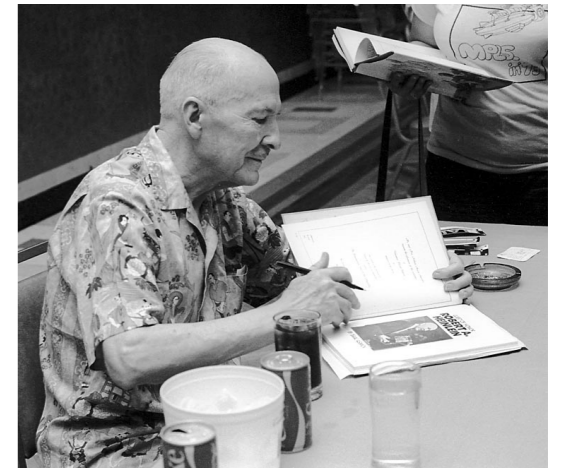
KI: Potentiale für KMUs und Anwendungsbeispiele

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Joanneum Research, DIGITAL
Intelligent Vision Applications

26. Juni 2024
Deutschlandsberg

Defining (artificial) intelligence

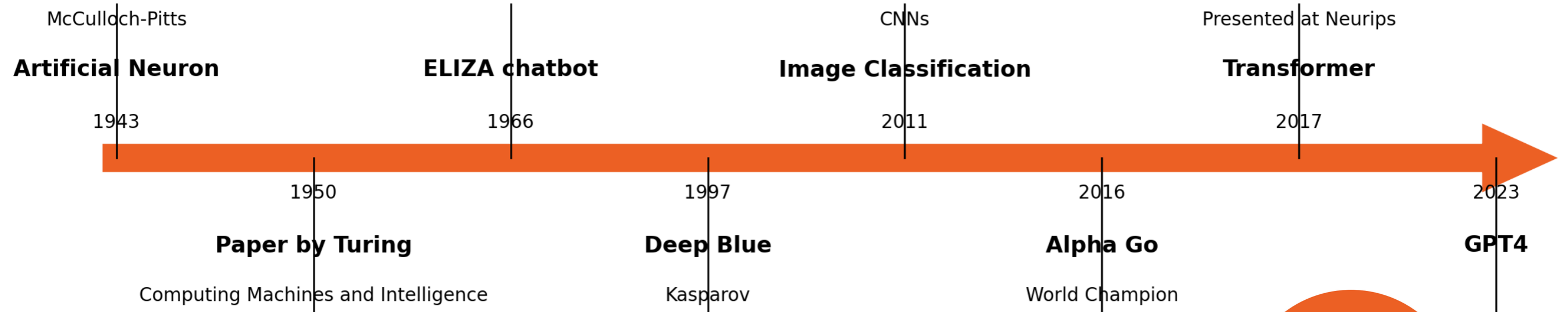
“A human being should be able to change a diaper, plan an invasion, butcher a hog, conn a ship, design a building, write a sonnet, balance accounts, build a wall, set a bone, comfort the dying, take orders, give orders, cooperate, act alone, solve equations, analyze a new problem, pitch manure, program a computer, cook a tasty meal, fight efficiently, die gallantly. Specialization is for insects.”



Source: wikipedia

Robert A. Heinlein, SciFi Author, 1907 - 1988

Prompt: create a timeline plot as follows. a nicely drawn time arrow should run from left to right in the middle of the picture, color in hex #ec6024, boldly drawn (it should be about a tenth of the image's height). On the very left, and above, place a vertical marker, the year 1943, the text Artificial Neuron, and McCulloch-Pitts underneath. Moving to the right, and below, place a vertical marker, the year 1950, the text Paper by Turing, and "Computing Machines and Intelligence" underneath. following in the same fashion as before, place alternating above/below: 1966 ELIZA chatbot, 1997 Deep Blue Kasparov, 2011 Image Classification CNNs, 2016 Alpha Go, World Champion, 2017, Transformer, Presented at Neurips, and 2023 GPT4. The timeline plot is meant for a presentation, not as a graph



User: In one sentence, what does the image you just created show?

Assistant: The image shows a visual timeline of significant milestones in artificial intelligence from 1943 to 2023, marked with key events and names, arranged along a bold orange arrow.

User: Put the last two entries of our chat in alternating speech bubbles as if we had tm'd them, and also include this very entry here. make that a png



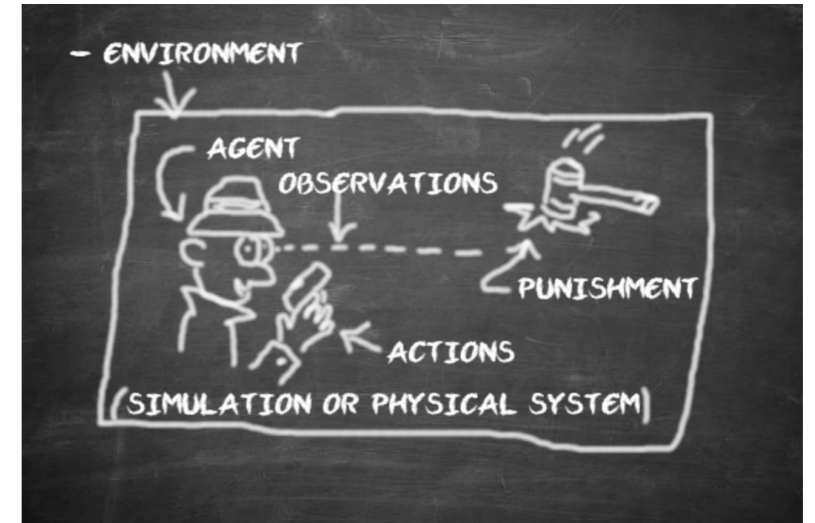
1 refinement step taken

$$i\not{p}_2 A(p_2^2) + B(p_2^2) = i\not{p}_2 + m_0 + \int \frac{d^4 p_1}{(2\pi)^4} \gamma_\nu \frac{B(p_1^2) - i\not{p}_1 A(p_1^2)}{p_1^2 A^2(p_1^2) + B^2(p_1^2)} \left(\delta_{\nu\mu} - \frac{(p_2 - p_1)_\nu (p_2 - p_1)_\mu}{(p_2 - p_1)^2} \right) \times \frac{Z((p_2 - p_1)^2)}{(p_2 - p_1)^2} \left(\sum_{j=1}^8 \tau_j(p_1, p_2; p_2 - p_1) T_j^\mu \right)$$

- Reinforcement learning
Example use cases



Src: wikipedia



Src: LEGO



Src: Space Invaders



Src: ABB



Src: BOSCH



Src: wikipedia



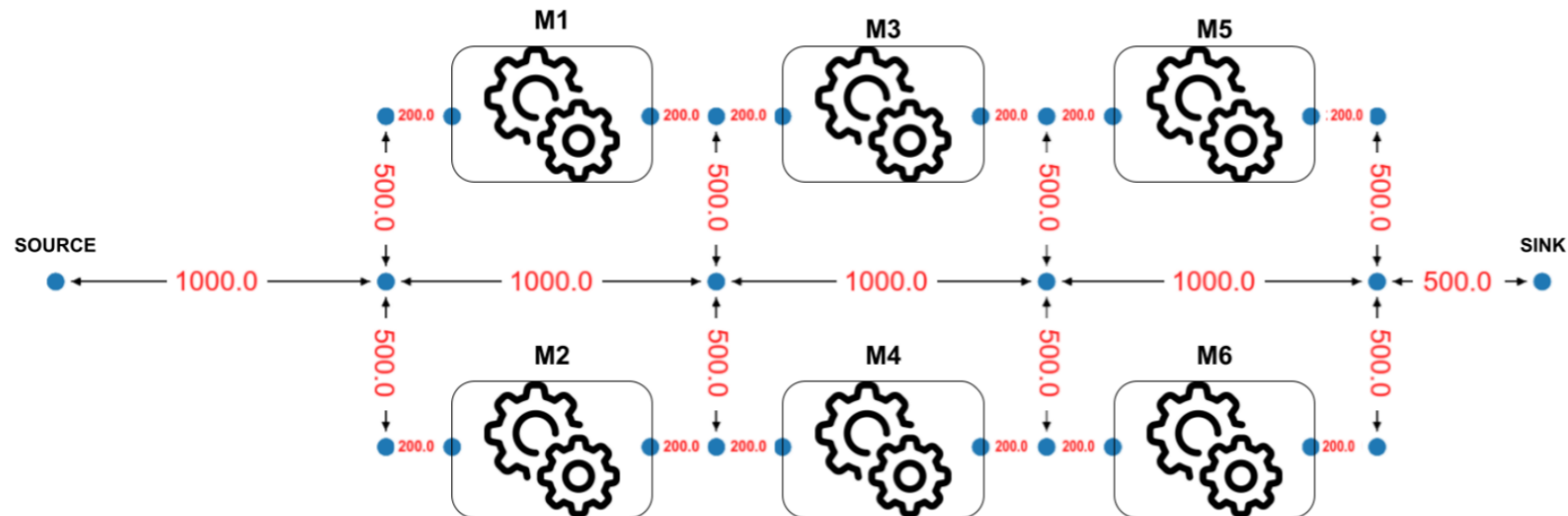
Src: HONDA





Source: <https://www.automotivemanufacturingsolutions.com/robotics/agvs-find-their-way/35016.article>

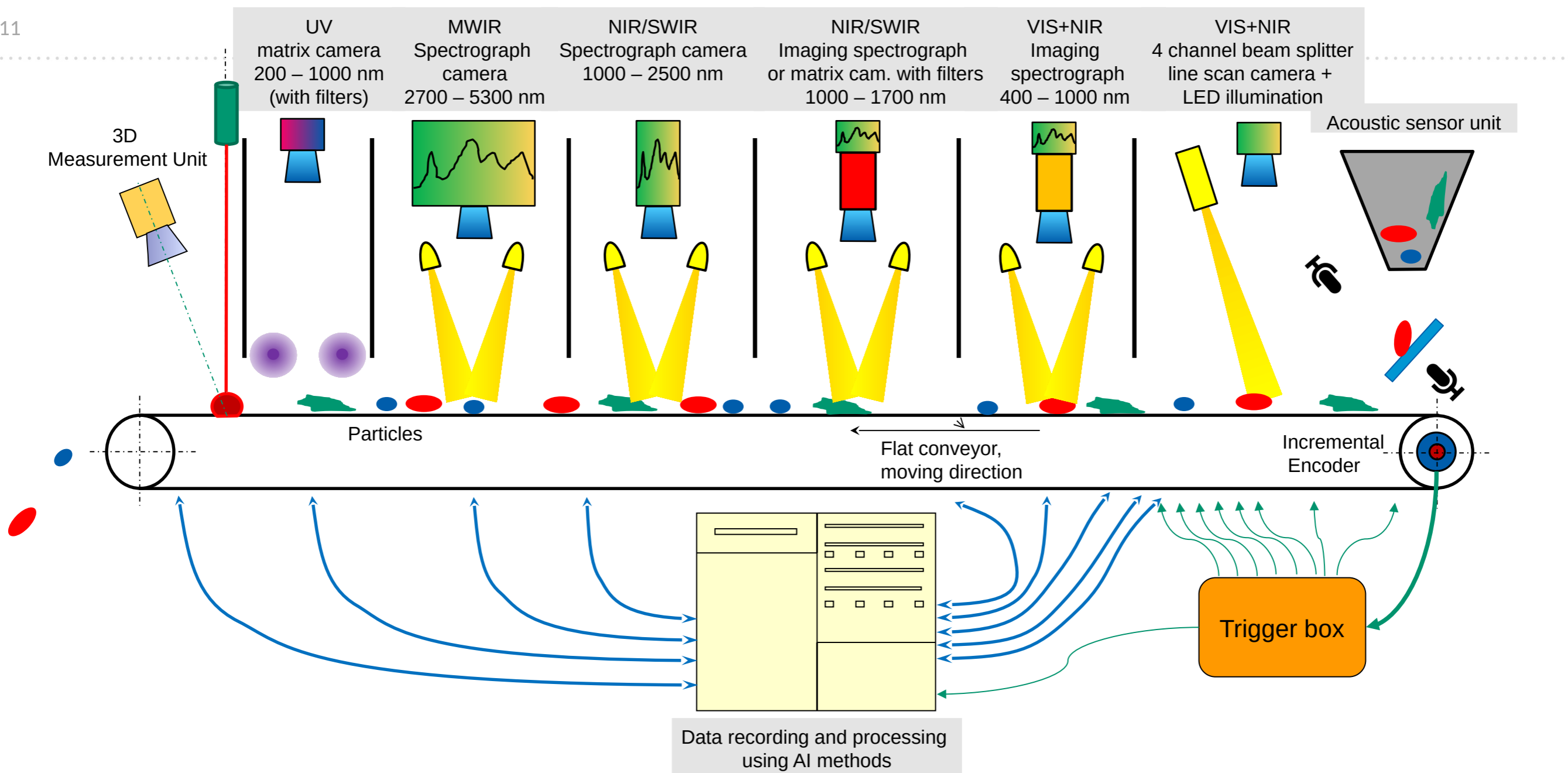
- Use Case:
-
- **Vehicle Management in a modular production context using Deep-Q -Learning**
- L. Pouget, T. Hasenbichler, J. Auer, K. Lichtenegger, A. Windisch, [arXiv:2205.03294]



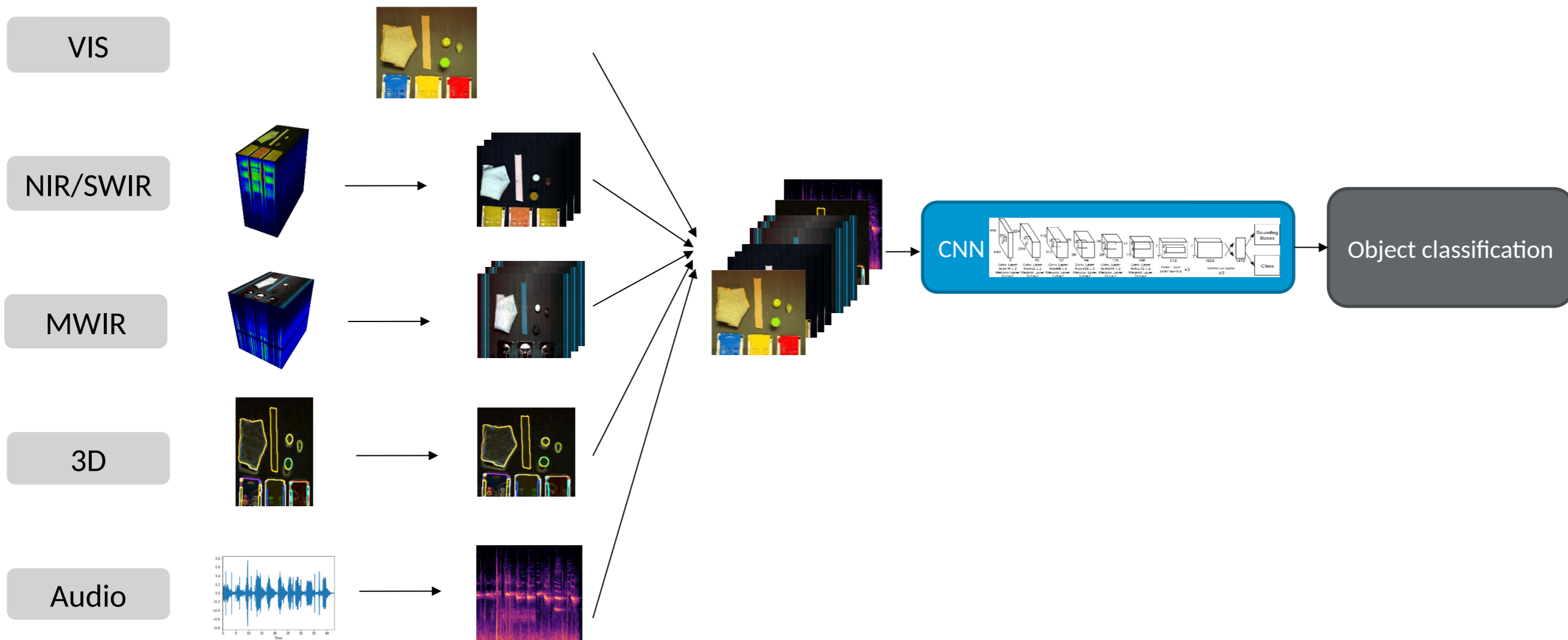
- Use reinforcement learning to
- optimally dispatch/schedule
- Automated Guided Vehicles
- on a modular production system
- Comparison with heuristic approaches
- Find comparable performance
- of Deep-Q
- Increased robustness to noise

JR-Lab Processing Pipeline

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Object classification



Use Case: Different Types of Plastics



PETE

**POLYETHYLENE
TEREPHTHALATE**
Cosmetic containers
Plastic bottles
Mouthwash bottles
Prepared food trays



HDPE

**HIGH DENSITY
POLYETHYLENE**
Detergent bottles
Grocery Bags
Milk Bottles
Shampoo bottles



V

**POLYVINYL
CHLORIDE**
Garden hose
Window frames
Blood bags
Blister packs



LDPE

**LOW DENSITY
POLYETHYLENE**
6 pack rings
Cling film
Bread bags
Squeezeable bottles



PP

POLYPROPYLENE
Bottle caps
Packaging tape
Cereal liners
Straws



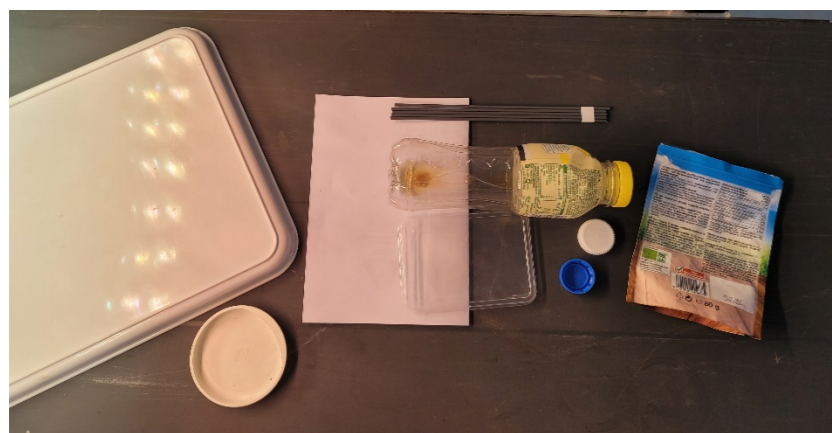
PS

POLYSTYRENE
Disposable coffee cups
Styrofoam
Plastic cutlery
Foam packaging



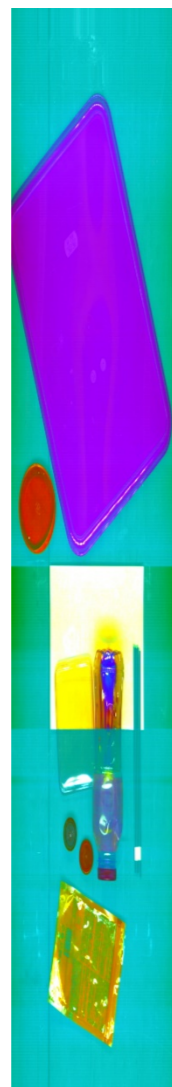
OTHER

POLYCARBONATE
Baby bottles
Water cooler bottles
Fiberglass
Tupperware

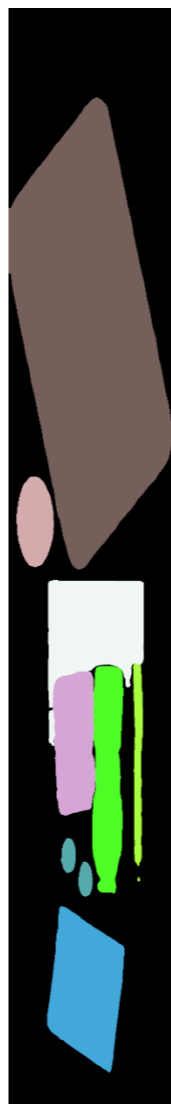


Results

Input



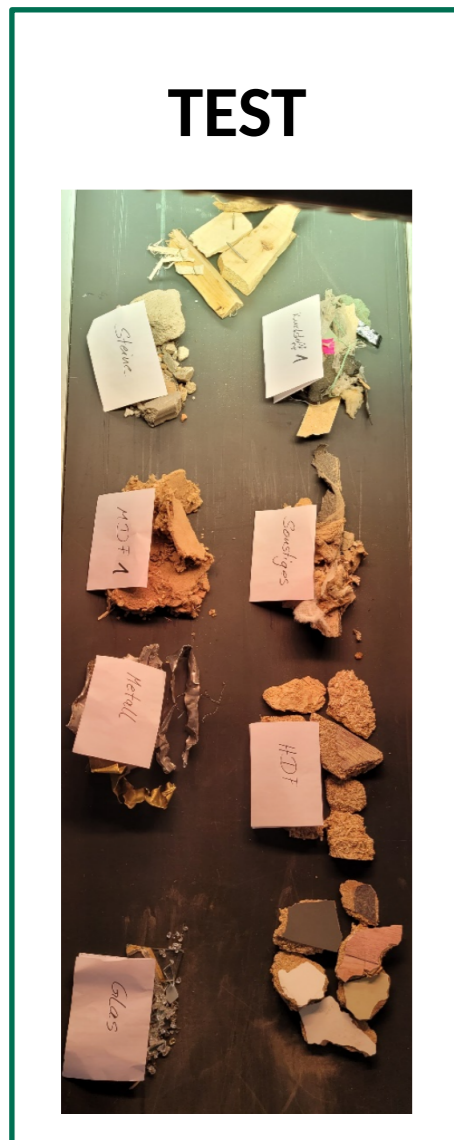
Ground truth



**Conv1D:
Classification
results**



Use Case: Contaminants in Wood Material



TRAIN

MDF



HDF



Painted HDF



Metal & Wood



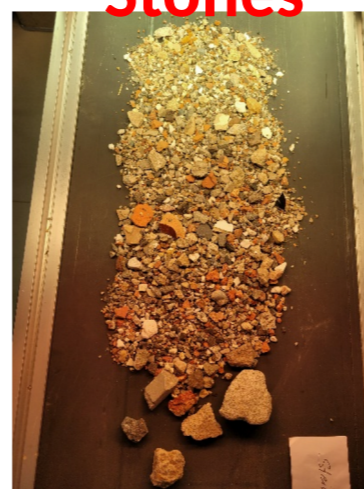
Fabric



Paper



Stones



Glass



Plastics

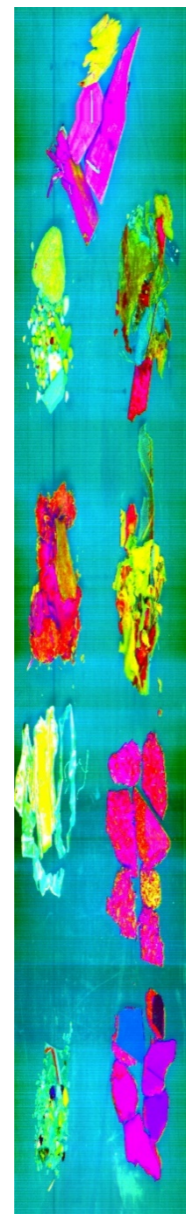


Other



Results

Input



**Ground
truth**

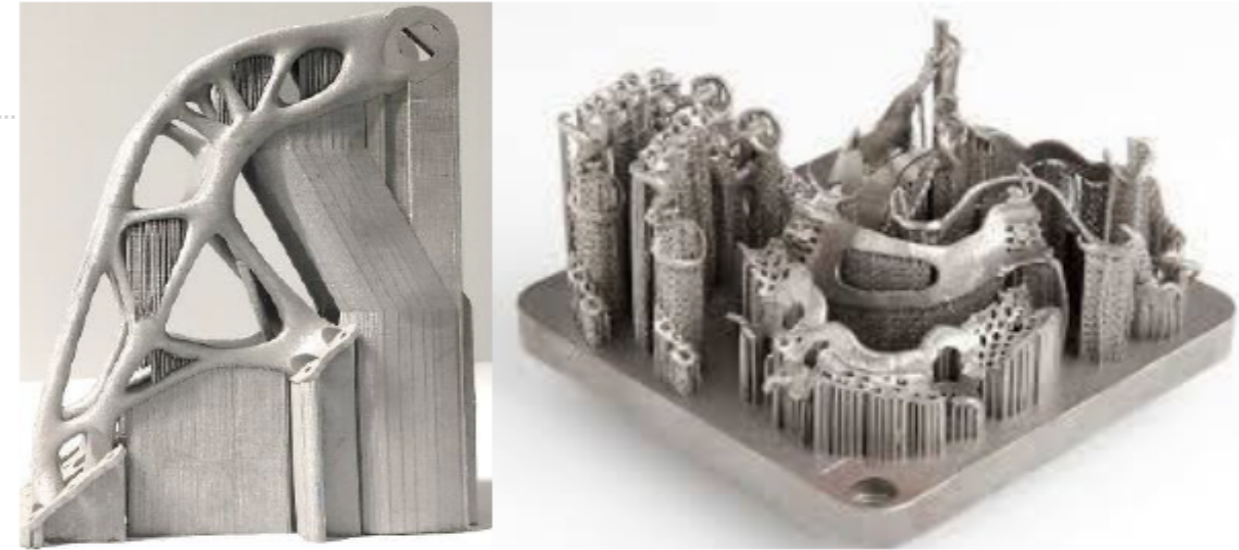


**Conv1D:
Classification
results**



Use Case: AI-based configuration agent for AM

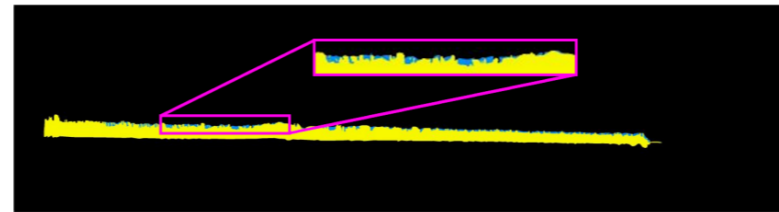
- Production parameters depend on material, design, production volume
- Done by experienced technician, a lot of trial/error, lengthy simulations
- Provide AI agent for proposing production parameters based on previous prints + quality assessment, simulations, explicit feedback
- Keep human in the loop
 - keep oversight, enable learning from proposed parameters
 - AI needs to provide explanations for parameters (argumentation based on similarities/differences to designs and materials in previous prints)





Source: pixabay.com

- **Use Case: Detecting wear on cutting edge of industrial drill**
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- **Evaluation of Data Augmentation and Loss Function in Semantic Image Segmentation for Drilling Tool Wear Detection**
- **E. Schlager, A. Windisch, L. Hanna, T. Klünsner, E.J. Hagendorfer, T. Tepperneegg, [arXiv:2302.05262]**



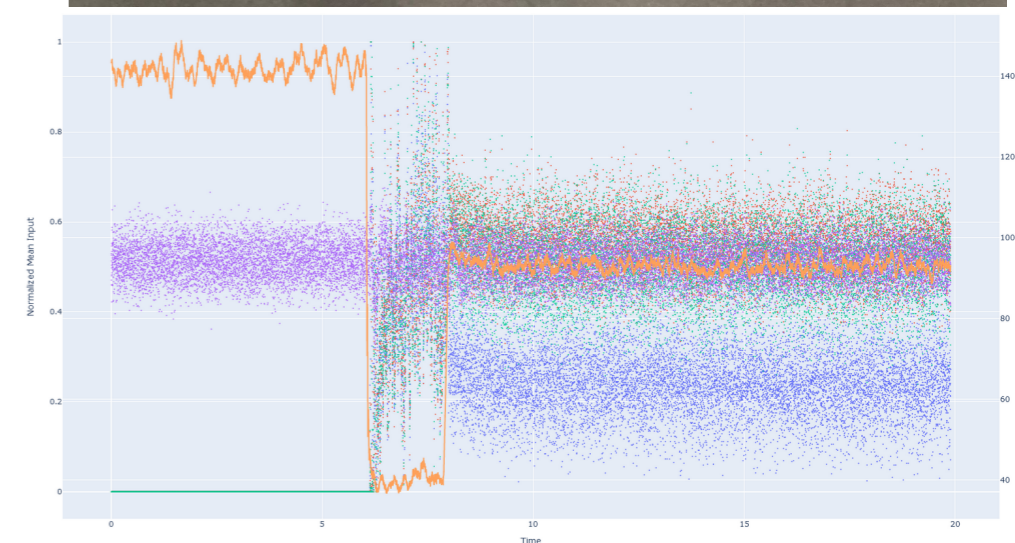
Left: Light optical microscopy image of cutting insert. Right: Associated mask with two types of wear marked in blue and yellow

- **Use a U-Net architecture to detect**
- **different types of wear on**
- **microscopy images of industrial drill**
- **cutting inserts**
- **Pipeline shows good results in**
- **detecting the different types of wear**

Use Case: *crystAir*: Optimising combustion in gas turbines

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- Keep combustion process in optimal range
 - no flame extinction, no flashbacks
 - important when transitioning to H₂ (faster processes)
- Burner printed (Inconel 718)
 - placeholders for piezo sensors
- Predict flashbacks from sensor data
 - no ground truth, learning stages from regular combustion process (reconstruction error)
 - classify combustion stages
 - ongoing: find patterns in the sensor data that indicate flashback early enough



Thank you for your attention!



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